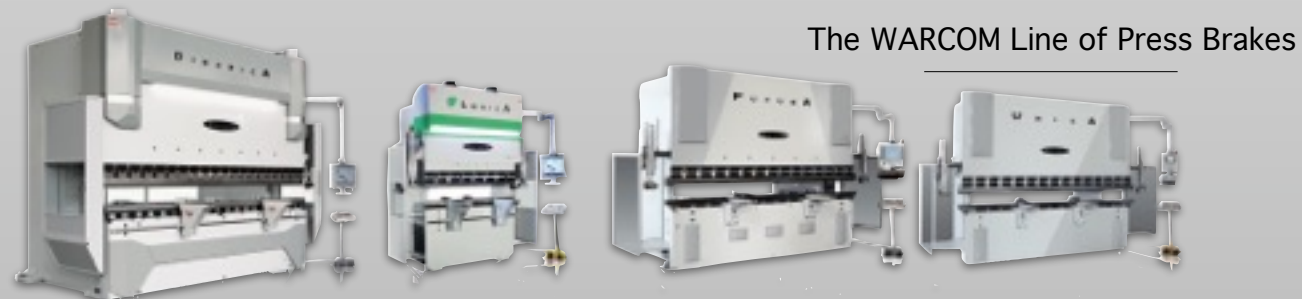


MODEL I UNICA Capacities

Model	US Tons	Bending Length	Throat Depth	Open Height	Ram Stroke	Backgauge Stroke	R Axis Stroke	Ram Speeds (Fast, Bend, Return) IPM	Weight (Lbs.)	Dimensions
6' x 66T	66	86"	19.7"	14.9"	7"	23.6"	5.9"	472 / 23.6 / 425	11,000	125" x 64" x 102"
8' x 66T	66	106"	19.7"	14.9"	7"	23.6"	5.9"	472 / 23.6 / 425	11,700	145" x 64" x 102"
8' x 88T	88	106"	19.7"	16.5"	8.6"	23.6"	5.9"	472 / 23.6 / 425	12,800	145" x 66" x 106"
8' x 110T	110	106"	19.7"	16.5"	8.6"	23.6"	5.9"	472 / 23.6 / 425	15,000	145" x 66" x 106"
10' x 110T	110	129"	19.7"	16.5"	8.6"	23.6"	5.9"	472 / 23.6 / 425	17,600	165" x 66" x 106"
10' x 143T	143	129"	19.7"	17.7"	9.8"	23.6"	5.9"	472 / 23.6 / 354	22,050	165" x 72" x 118"
10' x 176T	176	129"	19.7"	17.7"	9.8"	23.6"	5.9"	472 / 23.6 / 354	24,250	165" x 76" x 118"
10' x 220T	220	129"	19.7"	17.7"	9.8"	23.6"	5.9"	472 / 23.6 / 402	25,350	165" x 80" x 122"
10' x 275T	275	129"	19.7"	17.7"	9.8"	23.6"	7.87"	331 / 18.9 / 283	35,300	165" x 88" x 126"
10' x 352T	352	129"	19.7"	17.7"	9.8"	23.6"	5.9"	283 / 18.9 / 283	37,500	165" x 96" x 128"
14' x 176T	176	169"	19.7"	17.7"	9.8"	23.6"	5.9"	472 / 23.6 / 354	30,900	204" x 76" x 122"
14' x 220T	220	169"	19.7"	17.7"	9.8"	23.6"	5.9"	472 / 23.6 / 402	37,500	204" x 80" x 126"
14' x 275T	275	169"	19.7"	17.7"	9.8"	23.6"	7.87"	331 / 18.9 / 283	47,400	204" x 88" x 126"
14' x 352T	352	169"	19.7"	19.7"	9.8"	23.6"	7.87"	283 / 18.9 / 283	50,700	204" x 96" x 133"
14' x 440T	440	169"	19.7"	19.7"	11.8"	23.6"	7.87"	236 / 18.9 / 283	57,300	204" x 100" x 141"
16' x 440T	440	204"	19.7"	19.7"	11.8"	23.6"	7.87"	236 / 18.9 / 189	80,500	244" x 100" x 145"



ADVANCED BENDING SOLUTIONS



The WARCOM Line of Press Brakes

Warcom celebrates over 55 years of experience and tradition in manufacturing precision high quality bending machines. Family owned and operated since 1959, the ownership takes a personal interest in every aspect of the manufacturing process to ensure superior quality. Working from a modern facility in Brescia, Italy, Warcom boasts state of the art machining capabilities and performs all critical manufacturing in house.

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UNICA | A powerful combination of quality and value.

The UNICA series has a range of models from 66 tons up to 1650 tons and is completely customizable, including specialty tandem and quad configurations. The main structure is a heavy duty mono block welded and stress relieved frame. The upper beam movement is fast, accurate and repeatable thanks to the heavy duty ram gibing system with rexilon wear plates. The UNICA features ram positioning accuracy of +/-0.0004" accomplished by using precision linear encoders mounted to independent C frames which eliminates interference from deflection of the frame.



■ The sliding system of the upper beam features a manual centralized lubrication system for ease of maintenance and increased reliability.

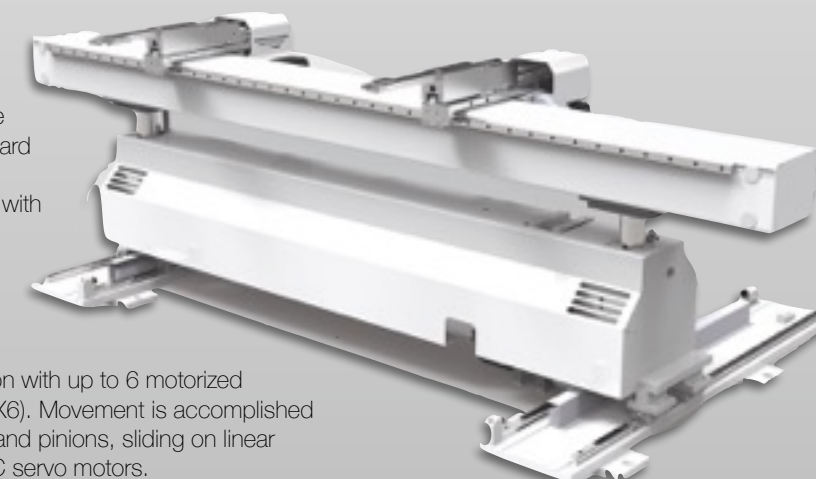
Generous open height and Y axis stroke, a CAN/BUS digital system, heat exchanger, soundproof hydraulic pump as well as European manual upper tool clamps are a few of the many standard features of the UNICA Press Brake.

UNICA is designed for users who desire the greatest range of machine capacity and performance without breaking the bank.

■ UNICA is equipped with a feature-rich **ESA S530 CNC Control**. Offering a 7" LCD monochrome screen, 2-D graphical programming, bend sequence calculation, blank length calculation, tool library and more!

■ UNICA features a laser-based operator safety system as standard.

The backgauge is built on a heavy duty mechanical structure fixed on the base of the press brake. The standard configuration is servo-controlled on 1 axis (X) with two manually adjusted finger stops. On request, it is possible to add extra finger stops or modify the backgauge configuration with up to 6 motorized axes (X, R, Z1-Z2, X5-X6). Movement is accomplished by high precision rack and pinions, sliding on linear guides, powered by AC servo motors.



MODEL I UNICA 10'- 176 Tons